## Alphora Research Inc. Expands cGMP Kilo Laboratory Capacity & Process Hazards Evaluation Capabilities

To support its continued growth and Client's requirements for process development and scale-up of small molecule API's, Alphora Research Inc. is pleased to announce its expansion of cGMP Kilo Laboratory capacity and Process Hazards Evaluation capabilities.

Alphora has recently added a third kilo lab to its operations. The newest kilo lab includes a 60L Buchi glass lined cryogenic vessel and supporting equipment. It has a dedicated HEPA filtered heating and ventilation system and is accessible through pressurized airlocks.

In addition, Alphora recently added new equipment for process hazards analysis. This includes MultiMax™ process optimization and reaction calorimetry system, Thermal Screening unit and DSC instrument.

These additions provide Alphora's Scientists with important tools to determine key reaction parameters and assess the safety of all processes prior to introduction to large scale operations.

These expansions represent significant investment for Alphora that reinforce the company's capabilities in API Technology Development, ensuring its clients continue to receive "the right development at the right time".



Alphora provides API technology development services that include process chemistry and analytical services as well as cGMP scale-up capabilities to the 500L scale.

Founded in 2003 by Dr. Jan Oudenes, Alphora has grown to 85 people, including 46 scientists. Since its inception, Alphora Research has delivered numerous clinical stage materials to clients, as well as conducted validation efforts in advance of market launch. Alphora's FDA inspected operations total 26,000 sq. ft. and include synthetic laboratories, analytical laboratories, cGMP stability studies, cGMP kilo laboratories and a cGMP Pilot Plant.

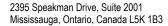
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